

Work Order ID 126891 - 1

November-28-14 2:13:19 PM

Ship Dec 2

126891

Page 1

Item ID: D350-836-019

Revision ID:

Item Name: Crosstube Antenna Mount, AS350/355 (P162-350)

Start Date: 11/28/14 Start Qty: 3.00 *3*

Required Date: 12/01/14 Req'd Qty: 3.00 *3*

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
GA202-1	A

100	Document Control	0.00
-----	------------------	------

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile and create labels as per PPP D350-836-019 CH001

0.00

IX

DAS
46
9-89

DEC 04 2014

110	Pick Kit	0.00
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110

Packaging

Packaging

Memo

0.00

IX

DAS
46
9-89

NOV 29 2014

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

120

QC

Quality Control

Memo

0.00

IX

DAS
46
9-89

DEC 04 2014

1000

1000

1000

Work Order ID 126891

126891

Page 2

November-28-14 2:13:19 PM

Item ID: D350-836-019

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crosstube Antenna Mount, AS350/355 (P162-350)

Start Date: 11/28/14 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 12/01/14 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-836-019

Location: **P6102**

PPP Rev: _____

DEC 05 2014

D4S
06
00

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/12/89

14-12-05

244

Picklist Print

November-28-14 2:13:18 PM

Page 1

Work Order ID: 126891

126891

Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount, AS350/355 (P162-350)

Start Date: 11/28/14

Required Date: 12/01/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 13.07.18 AS PER ECN13:561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1		Manufactured	No				Each	22.0000		3			
D4853-1 Top Bracket (Replaces P/N G13013-1)													
	DAS 46 9-89			<u>Location</u> ST519 126142				<u>Loc Qty</u> 22 22					DAS 86 9-89
D4854-1		Manufactured	No				Each	15.0000		3			
D4854-1 Lower Bracket (Replaces P/N G13013-2)													
	DAS 16 89			<u>Location</u> st526 109079				<u>Loc Qty</u> 15 15					DAS 83 9-89
D4855-1		Manufactured	No				Each	18.0000		3			
D4855-1 Antenna Bracket (Replaces P/N G13013-3)													
	DAS 46 9-89			<u>Location</u> st526 109084 113368 126143				<u>Loc Qty</u> 18 5 1 12					DAS 83 9-89

NOV 29 2014

Picklist Print

November-28-14 2:13:18 PM

Page 2

Work Order ID: 126891

126891

Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount, AS350/355 (P162-350)

Start Date: 11/28/14

Required Date: 12/01/14

Start Qty: 3.00

Required Qty: 3.00

D2732-030

Manufactured No

Each 171.0000

6

D2732-030

Rubber Cushion - 30" (Replaces P/N G13013-4)

DAS

46

9-89

Location

Loc Qty

Loc Code

FG

104

107346

66

117118

2

124849

36

PKG016

67

123578

31

124849

36

AN4-16A

Purchased No

Each 64.0000

6

AN4-16A

Bolt

DAS

46

9-89

Location

Loc Qty

Loc Code

FG

5

121541

5

ST343

59

M128324

19

M128978

4

M129590

2

M130466

34

NOV 29 2014

Picklist Print

November-28-14 2:13:18 PM

Page 3

Work Order ID: 126891

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Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount, AS350/355 (P162-350)

Start Date: 11/28/14

Required Date: 12/01/14

Start Qty: 3.00

Required Qty: 3.00

AN4-11A

Purchased

No

Each

348.0000

6

AN4-11A

BOLT

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST325A

265

M128362

182

M128769

83

ST344

63

M126333

5

M127376

58

DAS
86
9-89

NAS1149D0432J

Purchased

No

Each

30.0000

24

NAS1149D0432J

WASHER

DAS
46
9-89

Location

Loc Qty

Loc Code

ST269

30

124580

7

125578

23

6131026X3

DAS
86
9-89

NOV 29 2014

Picklist Print

November-28-14 2:13:18 PM

Page 4

Work Order ID: 126891

126891

Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount, AS350/355 (P162-350)

Start Date: 11/28/14

Required Date: 12/01/14

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

Each

4,227.000

12

MS21042L4

**

Locknut

DAS
46
9-89

NOV 29 2014

DAS
86
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

733

m129934

733

ST305

1482

111827

2

126275

5

m126015

12

m126275

32

m127255

63

m127376

9

m127813

741

m128300

69

m129472

49

m130922

500

REFERENCE ONLY

DART AEROSPACE USA, INC.

DEC 04 2014

GA202-1

Page 7 of 7

DAS

46

0.00

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS35C/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT

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Revision: A

Date: 13.05.15

